

LF-162-6A

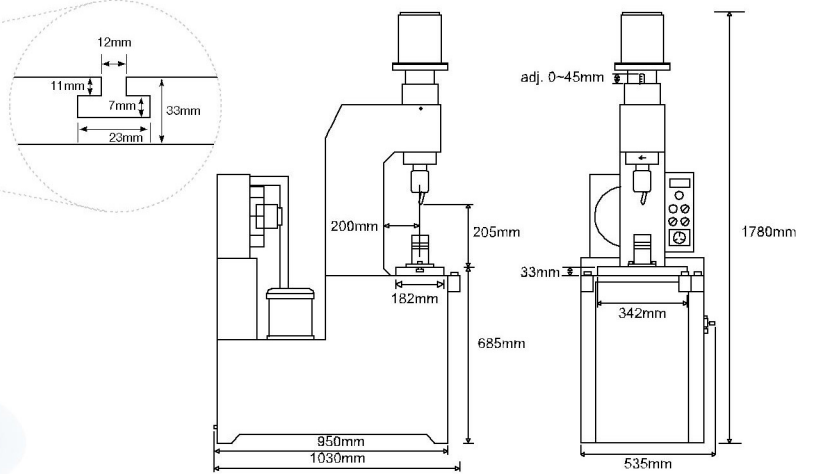


改良式高出力油壓鉚釘機

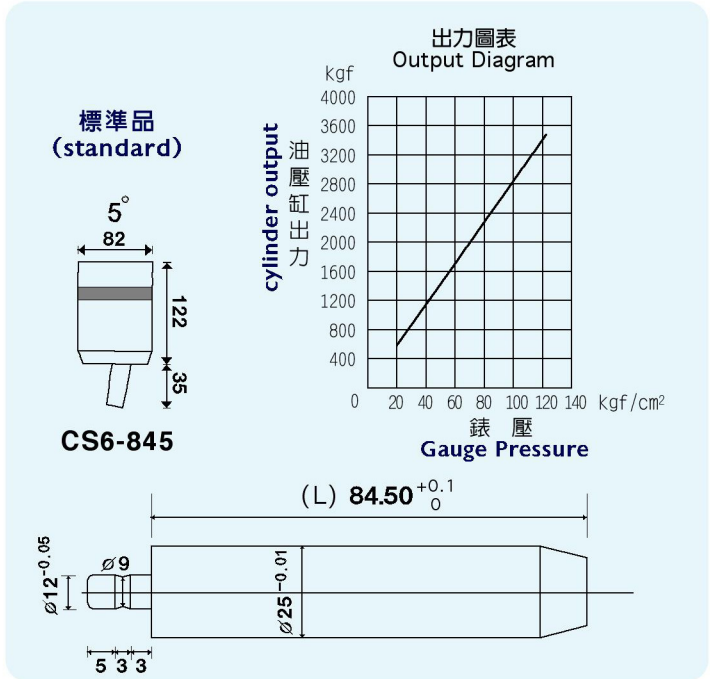
- 本機改良自LF-162-5A，結構更為加強，它具備原有的優點與特性。
- 主軸1HP 4極馬達改為2HP 4極馬達，扭力更大。
- 低壓PUMP改為中壓PUMP，出力更大，鉚合更為牢固。
- 夾頭改大，減低軸承耗損，沖頭由φ 15mm改為φ 25mm鉚合時減低沖頭晃動。

Improved High Output Hydraulic Riveting Machine

- The machine is an improved one of LF-162-5A with stronger structure except keeping the original advantages and features.
- The motor of main spindle is changed from 1HP 4 poles to 2HP 4 poles. therefore, the torque is bigger.
- The low-pressure pump is changed to a medium-pressure one to offer better riveting and fixing.
- The bigger spin head reduce the wearing of bearings. the diameter of riveting punch is from φ 15mm to φ 25mm. while riveting, it can reduce the vibration of riveting punch.



Above: actual example of processing
加工實例如上圖



規格 SPECIFICATIONS:

夾頭行程 Stroke of spin head (mm)	鉚合能力 Riveting capacity (Mild Steel Rivet) (mm)	沖頭至台面距離 Distance between punch and table (mm)	喉深 Depth of throat (mm)	馬達 AC motor 3 Phase	使用壓力 Gauge pressure (kgf/cm ²)	最大出力 Max. output (kgf)	時間設定 Working cycle time (second)	工作台尺寸 Working Table LxW (mm)	機械尺寸 Dimension LxWxH (mm)	淨重 N.W. (kgs)	裝箱尺寸 Wooden Case LxWxH (mm)	毛重 G.W. (kgs)
0-45	實心 (Solid) 8-16 空心 (Hollow) 8-30	205	200	Spindle 2HP 4Pole Pump 2HP 4Pole	10-110	3100	0.5-6	342x182	1030x535x1780	454	1120x625x1945	510