

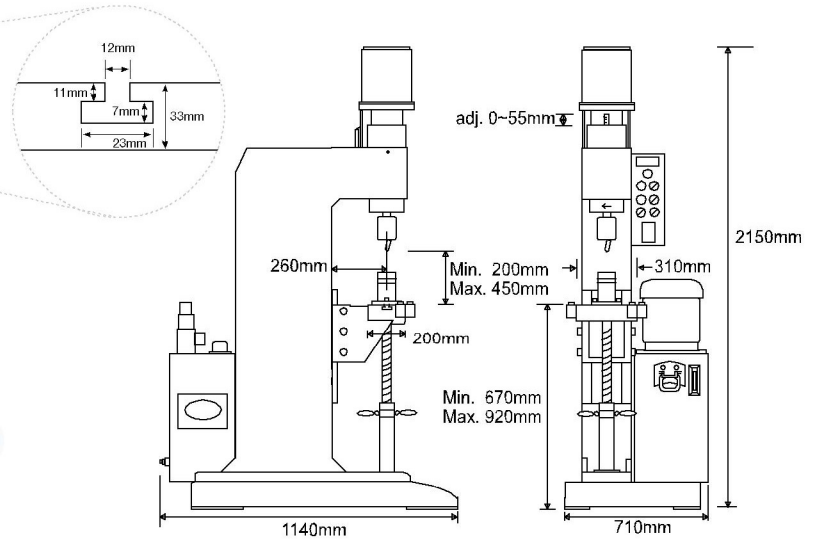
LF-288

雙段速大型油壓鉚釘機

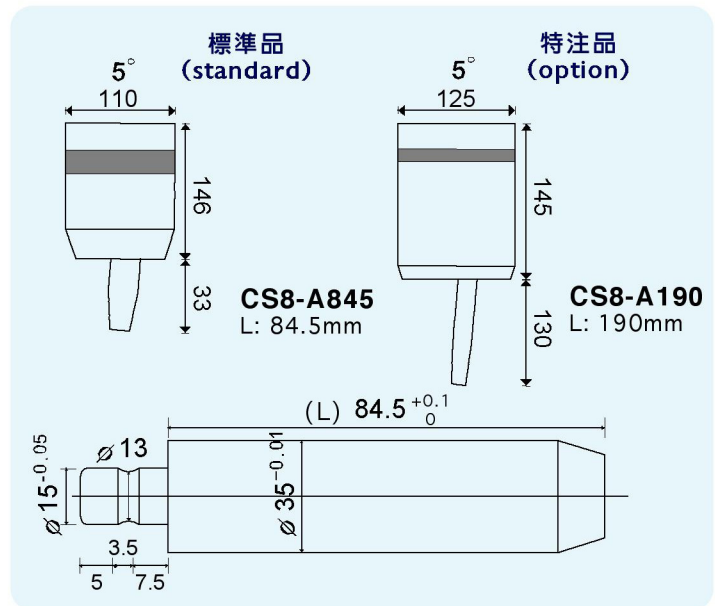
- 工作台附有上下調整裝置，調整方便；適用於工件長短變化大的場合。
- 附有風扇冷卻系統，長時間使用，油溫不會升高出力不會衰減。
- 夾頭行程，為雙段速率設計，可減少夾頭負荷前時間的浪費，增加產能。
- 出力大，鉚合能力強，實心釘最大可達 $\phi 26\text{mm}$ 。

Two-Stage Speed of Large Hydraulic Riveting Machine

- The worktable encloses the upper and lower adjustment device, it is convenient to change; for the workpiece, either long or short.
- Equipped with cooling system, so oil temperature will not rise and pressure will not reduce.
- The design of Spin head stroke is a two-speed one, so the time before loading spin head can be shortened and the production can be increased.
- High output power, strong riveting capacity up to $\phi 26\text{mm}$ rivets.



Above: actual example of processing
加工實例如上圖



規格 SPECIFICATIONS:

夾頭行程 Stroke of spin head (mm)	鉚合能力 Riveting capacity (Mild Steel Rivet) (mm)	沖頭至台面距離 Distance between punch and table (mm)	喉深 Depth of throat (mm)	馬達 AC motor 3 Phase	使用壓力 Gauge pressure (kgf/cm ²)	最大出力 Max. output (kgf)	時間設定 Working cycle time (second)	工作台尺寸 Working Table LxW (mm)	機械尺寸 Dimension LxWxH (mm)	淨重 N.W. (kgs)	裝箱尺寸 Wooden Case LxWxH (mm)	毛重 G.W. (kgs)
0-55	實心(Solid) 8-26 空心(Hollow) 8-40	200-450	260	Spindle 3HP 6Pole Pump 3HP 4Pole	10-110	8200	0.5-6	310x200	1140x710x2150	1120	1240x800x2310	1220